

# LNG REFUELING STATION SKID

PRODUCT BROCHURE

ZHANGJIAGANG FURUI CIT CO.,LTD



## Company Profile

**Zhangjiagang Furui Special Equipment Co., Ltd.** was founded in August 2003 with a registered capital of 69,210,290 USD. The company occupies 640,000 square meters and is published on the A section of the Shenzhen Stock Exchange.

**Zhangjiagang Furui Cit CO.,Ltd.** is a fully owned subsidiary company of Furuise, which is a high-tech enterprise specialized in the design and manufacturing the one-stop integrated solution of natural gas liquefaction, storage, transportation, loading and unloading as well as terminal application and has lots of successful experience in onshore and offshore for domestic & global projects.

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69,210,290 registered capital of USD

640,000 m<sup>2</sup>





## Application Scope



- **As a fixed LNG refueling station:** Refueling LNG for the LNG vehicle on the road;
- **As a temporary LNG refueling station:** refueling LNG vehicles at construction sites and temporary sites;
- **As a mobile LNG refueling device (limited to mobile refueling equipment):** road rescue for LNG vehicles; refueling of fixed tanks.

## Description of LNG refueling station skid

### Specification List

Refueling type	Type	Mode	Overall Dimension (m)	Tank Volume (m <sup>3</sup> )	Gasification Capacity (Nm <sup>3</sup> /h)	Control System
Fixed refueling	Skid	FR-FS-S-SK/10FT	2991×2438×2591	N/A	50	PLC
		FR-FS-S-SK/20FT	6058×2438×2591	N/A	300/100	PLC
	Container skid	FR-FS-S-CO/25m <sup>3</sup>	12192×2438×2591	25m <sup>3</sup>	300/100	PLC
		FR-FS-S-CO/60m <sup>3</sup>	17800×3720×4000	60m <sup>3</sup>	300/100	PLC
Mobile refueling	Refueling semi-trailer	FR-FS-M-TR/39m <sup>3</sup>	12350×2450×3900	39m <sup>3</sup>	200	PLC
		FR-FS-M-TR/44m <sup>3</sup>	13560×2450×3900	44m <sup>3</sup>	200	PLC
	Tank container with pump	FR-FS-M-CO/20FT	6058×2438×2591	19m <sup>3</sup>	90	PLC
		FR-FS-M-CO/40FT	12192×2438×2591	41m <sup>3</sup>	90	PLC

## Product Feature



### Security design

Equipped with complete safety protection system to ensure the safety of customers' option;



### Integrated design

Under the premise of ensuring complete functions, the product has a smaller volume, flexible and convenient transportation, and less occupation, which reduces the work of on-site construction and commissioning.



### Modular design

Product price concessions;  
Under the premise of satisfying basic functions, allowing customers add functional configurations according to their own needs; adopting explosion-prevention plug device to realize plug and play.



### Intelligent design

Simply to be used, small maintenance work, customers are able to remotely control products through the monitoring platform (optional configuration).



## Main Function

### • Unloading

The products fulfill the requirements of pump and differential pressure discharge.

### • Tank pressurized function

The products are equipped with supercharger to achieve tank self-pressurization.

### • Saturation adjustment function

Raising the cold LNG to saturated state, choosing optional function according to customer needs.

### • Metering function

**LNG refueling volume metering:** Measuring and recording the LNG refueling volume during the refueling process;

**BOG return gas metering (optional function) :** Measuring and recording the BOG return gas volume during the refueling process;

**LNG unloading volume metering (optional function):** Measuring and recording the LNG loading and unloading volume.

### • Remote monitoring function

Allowing customers to remotely monitor products through the monitoring platform, customers could choose this function according to the working conditions.



## Security System



### Storage tank and pipeline safety valves discharge system



The equipment is equipped with safety discharge system. Once the system pressure exceeds the set pressure, the safety valve will take off to relieve the pressure.

### Temperature, pressure, liquid level monitoring system



Customers are able to know the key parameters such as temperature, pressure and liquid level of the equipment system immediately through the monitoring system.

### Gas leak detection and sound, light alarm system



Once a gas leak occurs, it will be detected by the product immediately, onsite audible and visual alarm will be issued, and the customer will be alerted at the first time (SMS, WeChat, etc.).

### Emergency shut-down system



Once a gas leak occurs and the customer manually presses the emergency stop button, the emergency shut-off valve at the root of the tank will be closed to ensure equipment safety.

### Breaking system of refueling device



In case of accident, such as accidental rolling of truck, etc., the refueling hose will be disconnected at the breakaway coupling to ensure the safety of other equipment and prevent the leakage of LNG.

# LNG REFUELING STATION SKID

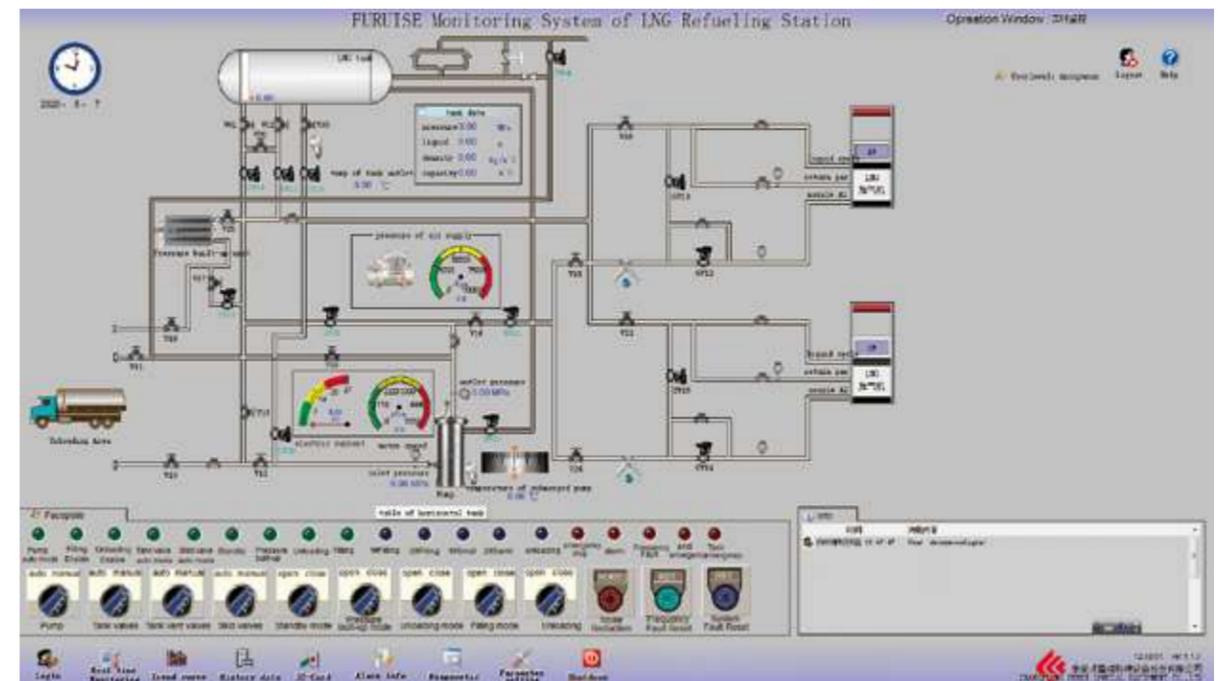
## Control System

Is able to carry out the monitoring and management of storage tanks / tank containers (if any), cryopumps, pipeline systems, valves and refueling equipment and carry out monitor, control, display, alarm and other monitoring functions of various technological processes such as unloading, storage, pressure regulation, refueling, etc. It has management functions such as parameter query and historical record query, ect. as well. At the same time, the system shall able to carry out the monitoring of the safety

status of the equipment, find hidden dangers such as leaks through monitoring equipment, which means leak alarms here, and alarm the dangers and close the emergency shut-off valves.

The control system is mainly composed of transmitter, PLC, frequency converter, solenoid valve, gas leak alarm detector, etc.

## Refueling monitoring screen:





# 10FT LNG Refueling station



## Product basic parameters

Name	Parameters	Name	Parameters
Product mode	FR-FS-S-SK/10FT	Using voltage	Three-phase AC380V 50HZ
Design standards	GB/ASME		Single-phase AC220V 50HZ
Working pressure	1.6MPa		Direct current DC24V
Design pressure	2.5MPa	Power	≤18KW
Piping design Temperature	-196℃	Dimension	2991×2438×2591mm
Applicable medium	LNG	Refueling speed	8 ~ 80KG/min
Ambient temperature	-40~60℃	Metering tolerance	±1.0%
Submersible pumps Quantity	1	Basic function	1. LNG refueling and metering; 2. BOG returns gas metering; 3. LNG unloading;
Refueling gun quantity	1	Optional function	1. Saturation adjustment and storage tank pressurized system; 2. LNG unloading metering;

## Configuration list

Name	Type	Unit	Quantity	Recommended Brand	Optional brand
<b>Cryogenic pump skid</b>					
Cryogenic pump	/	piece	1	Cryostar	ACD/VANZETTI /Huzhou Sanjing /Hangzhou Xinya
Vacuum pump pool	DWBC-00A	piece	1	Furui	/
Cryogenic valve	/	set	1	Furui	BESTOBELL/HEROSE
Cryogenic mass flowmeter (optional configuration)	DN50	piece	1	American Emerson	Switzerland E + H / KROHNE
Steel pipes and accessories	/	set	1	China top brands	China top brands
<b>Refueling metering</b>					
Refueling operation box	Ex	set	1	China top brands	China top brands
Cryogenic mass flowmeter	DN25	piece	1	American Emerson	Switzerland E + H / KROHNE
Cryogenic mass flowmeter (optional configuration)	DN15	piece	1	American Emerson	Switzerland E + H / KROHNE
LNG Refueling gun	DN25	piece	1	Furui	JC-CARTER/American ACD/MACRO
Refueling gun base	DJK-25A	piece	1	Furui	/
Gas return gun	DHJ-10	piece	1	Furui	MACRO/JC-CARTER
Cryogenic valve	/	set	1	Furui	BESTOBELL/HEROSE
Refueling hose	DN25x4m	piece	1	Furui	/
Gas return hose	DN15x4m	piece	1	Furui	/
Explosion-proof tools	/	set	1	China top brands	China top brands
<b>Instrument gas system</b>					
Nitrogen cylinder	40L	set	2	China top brands	China top brands
<b>Electrical, automatic control system</b>					
Control box cabinet	Explosion-proof	set	1	China top brands	China top brands
PLC hardware	/	set	1	Siemens	Siemens /Schneider
Frequency converter	18.5KW	set	1	Siemens	Siemens /Schneider
Temperature Transmitter	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Pressure Transmitters	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Explosion-proof solenoid valve	DC24V	set	1	SMC	SMC/CKD/ASCO
Combustible gas alarm detector	/	set	1	China top brands	China top brands
Flame detector (optional configuration)	/	set	1	China top brands	China top brands



# 20FT LNG Refueling station



## Product basic parameters

Name	Parameters	Name	Parameters
Product mode	FR-FS-S-SK/20FT		Three-phase AC380V 50HZ
Design standards	GB/ASME	Using voltage	Single-phase AC220V 50HZ
Working pressure	1.6MPa		Direct current DC24V
Design pressure	2.5MPa	Power	20KW/40KW
Pipe design temperature	-196°C	Refueling speed	8 ~ 80KG/min
		Metering tolerance	±1.0%
Applicable medium	LNG	Dimension	6058×2438×2591mm
Ambient temperature	-40~60°C		
Submersible pump number	1~2	Basic function	1.LNG refueling and metering; 2.BOG return gas metering; 3.LNG unloading; 4.Tank pressurization and saturation adjustment
Refueling equipment number	1~2	Optional configuration	1.one more refueling machine; 2. one more cryopump; 3.LNG unloading metering

## Configuration list

Name	Type	Unit	Quantity	Recommended Brand	Optional brand
Cryogenic pump skid (able to add one more cryogenic pump)					
Cryopump	/	piece	1~2	Cryostar	ACD/VANZETTI/HuzhouSanjing /Hangzhou Xin
Vacuum pump pool	DWBC-00A	piece	1~2	Furui	/
Cryogenic mass flowmeter (optional configuration)	DN50	piece	1	American Emerson	Switzerland E + H / KROHNE
Tank pressurized device	300Nm <sup>3</sup> /h	piece	1	Triumph	Suzhou Xinrui / Huadi / Wuxi Enrui
EAG reheater	100Nm <sup>3</sup> /h	piece	1	Triumph	Suzhou Xinrui / Huadi / Wuxi Enrui
Cryogenic valve	/	set	1	Furui	BESTOBELL/HEROSE
Steel pipes and accessories	/	set	1	China top brands	China top brands
Single gun refueling machine (able to add one set)					
Cryogenic mass flowmeter	DN25	piece	1~2	American Emerson	Switzerland E + H / KROHNE
Cryogenic mass flowmeter	DN15	piece	1~2	American Emerson	Switzerland E + H / KROHNE
LNG refueling gun	DN25	piece	1~2	Furui	JC-CARTER/American ACD/MACRO
Refueling gun base	DJK-25A	piece	1~2	Furui	/
Gas return gun	DHJ-10	piece	1~2	Furui	MACRO/JC-CARTER
Cryogenic valve	/	set	1~2	Furui	BESTOBELL/ HEROSE
Refueling hose	DN25x4m	piece	1~2	Furui	/
Gas return hose	DN15x4m	piece	1~2	Furui	/
Explosion-proof tools	/	set	1	China top brands	China top brands
Instrument gas system					
Nitrogen cylinder	40L	set	2	China top brands	China top brands
Electrical, automatic control system					
Control box cabinet	Explosion-proof	set	1	China top brands	China top brands
PLC hardware	/	set	1	Siemens	Siemens /Schneider
Frequency converter	18.5KW	set	1	Siemens	Siemens /Schneider
Temperature Transmitter	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/ Honeywell
Pressure Transmitters	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/ Honeywell
Explosion-proof solenoid valve	DC24V	set	1	SMC	SMC/CKD/ASCO
Combustible gas alarm detector	/	set	1	China top brands	China top brands
Flame detector (optional configuration)	/	set	1	China top brands	China top brands



# 25m<sup>3</sup> LNG

## Refueling station



### Product basic parameters

Name	Parameters	Name	Parameters
Product mode	FR-FS-S-CO/25m <sup>3</sup>		Three-phase AC380V 50HZ
Design standards	GB/ASME	Using voltage	Single-phase AC220V 50HZ
Working pressure	1.6MPa		Direct current DC24V
Design pressure	2.5MPa	Power	≤20KW
Pipe design temperature	-196℃	Dimension	12192×2438×2591mm
		Tank volume	25m <sup>3</sup>
Applicable medium	LNG	Refueling speed	8 ~ 80KG/min
Ambient temperature	-40~60℃	Refueling tolerance	±1.0%
Submersible pump number	1	Basic function	1.LNG refueling and metering; 2.BOG return gas metering; 3.LNG unloading; 4.Tank pressurization and saturation adjustment.
Refueling machine number	1	Optional functions	LNG unloading metering

### Configuration list

Name	Type	Unit	Quantity	Recommended Brand	Optional brand
<b>Cryogenic pump skid</b>					
Cryopump	/	piece	1	Cryostar	ACD/VANZETTI /Huzhou Sanjing /Hangzhou Xin
Vacuum pump pool	DWBC-00A	piece	1	Furui	/
Tank	25m <sup>3</sup>	piece	1	Furui	/
Cryogenic mass flowmeter (optional configuration)	DN50	piece	1	American Emerson	Switzerland E + H / KROHNE
Tank pressurized device	300Nm <sup>3</sup> /h	piece	1	Truimph	Suzhou Xinrui / Huadi / Wuxi Enrui
EAG reheater	100Nm <sup>3</sup> /h	piece	1	Truimph	Suzhou Xinrui / Huadi / Wuxi Enrui
Cryogenic valve	/	set	1	Furui	BESTOBELL/HEROSE
Steel pipes and accessories	/	set	1	China top brands	China top brands
<b>Refueling metering</b>					
Refueling operation box	Ex	set	1	China top brands	China top brands
Cryogenic mass flowmeter	DN25	piece	1	American Emerson	Switzerland E + H / KROHNE
Cryogenic mass flowmeter	DN15	piece	1	American Emerson	Switzerland E + H / KROHNE
LNG Refueling gun	DN25	piece	1	Furui	JC-CARTER/American ACD/MACRO
Refueling gun base	DJK-25A	piece	1	Furui	/
Gas return gun	DHJ-10	piece	1	Furui	MACRO/JC-CARTER
Cryogenic valve	/	piece	1	Furui	BESTOBELL/ HEROSE
Refueling hose	DN25x4m	piece	1	Furui	/
Gas return hose	DN15x4m	piece	1	Furui	/
Explosion-proof tools	/	set	1	China top brands	China top brands
<b>Instrument gas system</b>					
Nitrogen cylinder	40L	set	2	China top brands	China top brands
<b>Electrical, automatic control system</b>					
Control box cabinet	Explosion-proof	set	1	China top brands	China top brands
PLC hardware	/	set	1	Siemens	Siemens /Schneider
Frequency converter	18.5KW	set	1	Siemens	Siemens /Schneider
Temperature Transmitter	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Pressure Transmitters	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Explosion-proof solenoid valve	DC24V	set	1	SMC	SMC/CKD/ASCO
Combustible gas alarm detector	/	Set	1	China top brands	China top brands
Flame detector (optional configuration)	/	set	1	China top brands	China top brands

# 60m<sup>3</sup> LNG

## Refueling station



### Product basic parameters

Name	Parameters	Name	Parameters
Product mode	FR-FS-S-CO/60m <sup>3</sup>	Using voltage	Three-phase AC380V 50HZ
Design standards	GB/ASME	Power	Single-phase AC220V 50HZ
Working pressure	1.6MPa	Dimension	Direct current DC24V
Design pressure	2.5MPa	Refueling speed	≤20KW
Pipe design temperature	-196°C	Metering tolerance	17800×3720×4000mm
Applicable medium	LNG	Basic function	8 ~ 80KG/min
Ambient temperature	-40~60°C	Optional configuration	±1.0%
Submersible pump number	1		1.LNG refueling and metering; 2.BOG return gas metering; 3.LNG unloading; 4.Tank pressurization and saturation adjustment
Refueling equipment number	1~2		1.LNG unloading metering, 2.is able to add one refueling machine;

### Configuration list

Name	Type	Unit	Quantity	Recommended Brand	Optional brand
<b>Cryogenic pump skid</b>					
Cryopump	/	piece	1	Cryostar	ACD/VANZETTI /Huzhou Sanjing /Hangzhou Xin
Vacuum pump pool	DWBC-00A	piece	1	Furui	/
Tank	60m <sup>3</sup>	piece	1	Furui	/
Cryogenic mass flowmeter (optional configuration)	DN50	piece	1	American Emerson	Switzerland E + H / Cologne, Germany
Tank pressurized device	300Nm <sup>3</sup> /h	piece	1	Truimph	Suzhou Xinrui / Huadi / Wuxi Enrui
EAG reheater	100Nm <sup>3</sup> /h	piece	1	Truimph	Suzhou Xinrui / Huadi / Wuxi Enrui
Cryogenic valve	/	set	1	Furui	BESTOBELL/HEROSE
Steel pipes and accessories	/	set	1	China top brands	China top brands

Name	Type	Unit	Quantity	Recommended Brand	Optional brand
<b>Single gun refueling machine (able to add one set)</b>					
Cryogenic mass flowmeter	DN25	piece	1~2	American Emerson	Switzerland E + H / KROHNE
Cryogenic mass flowmeter	DN15	piece	1~2	American Emerson	Switzerland E + H / KROHNE
LNG refueling gun	DN25	piece	1~2	Furui	JC-CARTER/American ACD / MACRO
Refueling gun base	DJK-25A	piece	1~2	Furui	/
Gas return gun	DHJ-10	piece	1~2	American Emerson	Switzerland E + H / KROHNE
Cryogenic valve	/	set	1~2	American Emerson	Switzerland E + H / KROHNE
Refueling hose	DN25x4m	piece	1~2	Furui	JC-CARTER/American ACD / MACRO
Gas return hose	DN15x4m	piece	1~2	Furui	/
Explosion-proof tools	/	set	1	China top brands	China top brands
<b>Instrument gas system</b>					
Nitrogen cylinder	40L	set	2	China top brands	China top brands
<b>Electrical, automatic control system</b>					
Control box cabinet	Explosion-proof	set	1	China top brands	China top brands
PLC hardware	/	set	1	Siemens	Siemens /Schneider
Frequency converter	18.5KW	set	1	Siemens	Siemens /Schneider
Temperature Transmitter	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Pressure Transmitters	4-20mA	set	1	Rosemount	Rosemount/E+H/Yokogawa/Honeywell
Explosion-proof solenoid valve	DC24V	set	1	SMC	SMC/CKD/ASCO
Control box cabinet	Explosion-proof	set	1	China top brands	China top brands
PLC hardware	/	set	1	Siemens	Siemens /Schneider



## 20FT

### LNG Refueling tank container



## 40FT

### LNG Refueling tank container



#### Product basic parameters

Product name	20 feet	40 feet	Product name	20 feet	40 feet
Product mode	FR-FS-M-CO/20FT	FR-FS-M-CO/40FT			
Design standards	ASME	ASME			
Working pressure	1.0MPa	1.0MPa	Using voltage	Three-phase AC380V 50HZ	Three-phase AC380V 50HZ
Design pressure	1.15MPa	1.15MPa		Single-phase AC220V 50HZ	Single-phase AC220V 50HZ
Pipe design temperature	-196°C	-196°C		Direct current DC24V	Direct current DC24V
Applicable medium	LNG	LNG	Power	≤20KW	≤20KW
Ambient temperature	-40~60°C	-40~60°C	Refueling speed	46 ~ 76KG/min	46 ~ 76KG/min
Pipeline pumps quantity	1	1	Metering tolerance	±1.0%	±1.0%
Tank container volume	19m <sup>3</sup>	41m <sup>3</sup>	Dimension	6058×2438×2591	12192×2438×2591
Refueling gun quantity	1	1	Basic function	1.LNG refueling and metering; 2.LNG unloading; 3.LNG self-pressurization;	

#### Configuration list

Name	Specification	Unit	Quantity	Brand	Optional brand
Tank container	20FT/40FT	piece	1	Furui	/
Cryogenic valve		set	1	Furui	HEROSE
Pressure gauge / level gauge		set	1	Lanshi	WIKA
Centrifugal pump		piece	1	VANZETTI	ACD/Cryostar/ Huzhou Sanjing
Flowmeter	DN25	piece	1	Emerson	Switzerland E + H / KROHNE
LNG refueling gun	DN25	piece	1	Furui	JC-CARTER/American ACD/ MACRO
Steel pipes and accessories	/	set	1	China top brands	China top brands
Refueling gun hose	DN25x4m	piece	1	Furui	/
Explosion-proof tools		set	1	China top brands	China top brands
Nitrogen cylinder	40L	set	1	China top brands	China top brands
Explosion-proof control box	PLC+ Frequency converter	set	1	Siemens	Siemens / Schneider
Pressure / differential pressure transmitter	4~20mA	set	1	Rosemount	Rosemount/E+H/Honeywell
Temp. transmitter	4~20mA	set	1	Rosemount	Rosemount/E+H/Honeywell
Explosion-proof solenoid valve	DC24V	set	1	SMC	SMC/CKD/ASCO
Combustible gas alarm detector	/	set	1	China top brands	China top brands
Flame detector (optional configuration)	/	set	1	China top brands	China top brands



# LNG Refueling

## semi-trailer



### Product basic parameters

Product name	39m <sup>3</sup>	44m <sup>3</sup>	Product name	39m <sup>3</sup>	44m <sup>3</sup>
Product mode	FR-FS-M-TR/39m <sup>3</sup>	FR-FS-M-TR/44m <sup>3</sup>		Three-phase AC380V 50HZ	Three-phase AC380V 50HZ
Design standards	EN/ASME	EN/ASME	Using voltage	Single-phase AC220V 50HZ	Single-phase AC220V 50HZ
Working pressure	1.2MPa	1.2MPa		Direct current DC24V	Direct current DC24V
Design pressure	1.69MPa	1.69MPa	Power	≤20KW	≤20KW
Pipe design temperature	-196℃	-196℃	Refueling speed	8 ~ 80KG/min	8 ~ 80KG/min
Applicable medium	LNG	LNG	Metering tolerance	±1.0%	±1.0%
Ambient temperature	-40~60℃	-40~60℃	Dimension	12350×2500×3900	13560×2500×3900
Pipeline pumps quantity	1	1	Basic function	1.LNG refueling and metering; 2.BOG return gas metering; 3.LNG unloading; 4.Tank self-pressurization	
Storage tank volume	39m <sup>3</sup>	44m <sup>3</sup>			
Refueling gun quantity	1	1			

### Configuration list

Name	Specification	Unit	Quantity	Brand	Optional brand
Tank container	39m <sup>3</sup> /44m <sup>3</sup>	piece	1	Furui	/
Cryopump	/	piece	1	Cryostar	ACD/VANZETTI/Huzhou Sanjing/Hangzhou Xin
Vacuum pump pool	DBC-00A	piece	1	Furui	/
Pressure gauge / level gauge		set	1	Lanshi	WIKA
Cryogenic valve		set	1	Furui	HEROSE
Moving mechanism		set	1	China top brands	China top brands

Name	Specification	Unit	Quantity	Brand	Optional brand
Flow meter	DN25	piece	1	Emerson	Switzerland E + H / KROHNE
Flow meter	DN15	piece	1	Emerson	Switzerland E + H / KROHNE
Refueling gun	DN25	piece	1	Furui	JC-CARTER/American ACD/MACRO
Gas return gun	DHJ-10	piece	1	Furui	MACRO/JC-CARTER
Cryogenic Steel pipes and accessories	/	set	1	China top brands	China top brands
Refueling gun hose	DN25x4m	piece	1	Furui	/
Gas return hose	DN15x4m	piece	1	Furui	/
Explosion-proof tools		Piece	1	China top brands	China top brands
Refueling operation box	Ex	Piece	1	China top brands	China top brands
Explosion-proof control box	PLC+ Frequency converter	Set	1	Siemens	Siemens / Schneider
Pressure / differential pressure transmitter	4~20mA	Set	1	Rosemount	Rosemount/E+H/Honeywell
Temperature Transmitter	4~20mA	Set	1	Rosemount	Rosemount/E+H/Honeywell
Explosion-proof solenoid valve	DC24V	Set	1	SMC	SMC/CKD/ASCO
Combustible gas alarm detector	/	Set	1	China top brands	China top brands
Flame detector (optional configuration)	/	Set	1	China top brands	China top brands



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